PERFORMANCE CHARACTERISTICS OF ${\rm MnO}_2$ HEATED AT VARIOUS TEMPERATURES. AN IMPEDANCE STUDY WITH HEATED ${\rm MnO}_2$ ON Li- ${\rm MnO}_2$ CELL

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SUMMARY

Manganese dioxide exists in several crystalline forms. Heating MnO_2 in air or vacuum brings about changes in crystallinity. Heat-treated samples of MnO_2 at 373, 573, 723 and 1023 K were used in fabricating $\mathrm{Li-MnO}_2$ cells. These cells were subjected to impedance measurements at 283, 293, 303 and 313 K temperatures. The $\mathrm{R}_{\mathrm{act}}$ and i_{o} values were calculated after subjecting to C_{dl} and R corrections. Tehse results are discussed.

INTRODUCTION

Manganese dioxide exists in several crystalline modifications. It is known to contain occluded water which influences its performance. Heating MnO_2 in air or vacuum brings about changes in its crystallinity and occluded water content [1]. The effect of heating MnO_2 on the impedance parameters of the $\mathrm{Li/MnO}_2$ button cells have been investigated by us [2]. In a commercial energy storage cell, the system

is far removed from the precise conditions of usual laboratory electrochemical cells, where each electrode could be studied individually. In a battery, the porosity of the electrode, the limited availability of electrolyte solution, presence of separator mterial and the roughness as well as the changing area of the electrodes make much difference. When we study the impedance response behaviour of a battery, we have to study in a two electrode system. The possible inclusion of a third electrode will alter the system.

Interpretation of impedance data on battery systems done so far have utilized the already established cell reactions. Butler-Volmer equation has been used to derive kinetic factors [3].

EXPERIMENTAL

Portion of Indian EMD [4] were heated in a furnace in air for 24 hours at 100°C (373 K), 300°C (573 K), 450°C (723 K) and 750°C (1023 K) respectively. Fused lithium perchlorate was used to prepare solutions in purified propylene carbonate [PC] and 1,2 Dimethoxy ethane (DME) of 1 M concentration, 3:1 and 1:1 ratios of PC:DME containing LiClo₄ (1 M) were prepared. Button cells were fabricated inside a dry box using pure lithium metal as anode and various EMD samples as cathodes. Several cells with each electrolyte composition were fabricated using cellulose separators.

Impedance measurements of these cells at frequencies ranging from 1 mHz to 20 KHz with a Solartron Frequency Response Analyser 1174 were conducted at different temperatures. Sluyter's plots were constructed and from these the solution resistance, R $_{\rm sol}$ and the charge transfer resistance, R $_{\rm act}$ were calculated. The exchange current density, io, and the double layer capacitance $\rm C_{dl}$ were also calculated from these data.

DISCUSSION

 $\label{eq:mpedance} \mbox{Impedance analysis of Li/MnO}_2 \mbox{ system has been } \\ \mbox{carried out recently [5].}$

The impedance parameters calculated for the various cells are given in Tables 1 and 2. The general shape of the semi-circles were distorted owing to the changing area of the electrode and surface roughness. It is observed that the increase in temperature of experiment favours high iovalues and low Ract values. Higher iovalues are observed for the PC-DME mixture cells in comparison with our earlier work [2,6] where PC alone was used. The values of course show some variations. Higher temperature of experiments also favour better exchange characteristics, PC:DME of 3:1 composition has a better performance than the 1:1 composition. This is presumably due to the presence of more PC which has a good dielectric constant. But the addition of DME

 $\begin{array}{ccc} & \text{TABLE} & 1 \\ \\ \text{VARIATION OF} & R_{\text{act}} & \text{VALUES WITH SOLVENT COMPOSITION} \end{array}$

| Heating Temperature (K) | PC/Ohms | PC-DME/Ohms 3:1 | PC-DME/Ohms 1:1 |
|-------------------------------|---------|--------------------|--------------------|
| 283 K | | | |
| 373 | 450 | 260 | 425 |
| 573 | -370 | 580 | 700 |
| 723 | 520 | 850 | 320 |
| 1023 | 550 | 320 | 400 |
| 293 K | | | |
| 373 | 255 | 170 | 260 |
| 573 | 180 | 325 | 325 |
| 723 | 310 | 135 | 200 |
| 1023 | 400 | 270 | 260 |
| 303 K | | | |
| 373 | 260 | 300 | 300 |
| 573 | 280 | 220 | 200 |
| 723 | 550 | 150 | 325 |
| 1023 | 450 | 350 | 250 |
| 313 K | | | |
| 373 | 200 | 135 | 115 |
| 573 | 115 | 1,00 | 140 |
| 723 | 300 | 70 | 115 |
| 1023 | 280 | 105 | 100 |

R_{act} = Charge transfer resistance

| Heating Temperature | PC i o (mA cm ⁻²) | PC-DME i o (mA cm ⁻²) | PC-DME i o (mA cm ⁻²) | |
|------------------------|-------------------------------|-----------------------------------|-----------------------------------|--|
| | (m/s cm) | (m.s. cm) | (ma cm) | |
| 283 K | | | | |
| 373 | 0.035 | 0.061 | 0.037 | |
| 573 | 0.043 | 0.027 | 0.022 | |
| 723 | 0.031 | 0.018 | 0.049 | |
| 1023 | 0.030 | 0.049 | 0.039 | |
| 293 К | | | | |
| 373 | 0.063 | 0.096 | 0.063 | |
| 573 | 0.092 | 0.051 | 0.051 | |
| 723 | 0.053 | 0.120 | 0.082 | |
| 1023 | 0.041 | 0.061 | 0.063 | |
| 303 K | | | | |
| 373 | 0.065 | 0.100 | 0.057 | |
| 573 | 0.060 | 0.078 | 0.084 | |
| 723 | 0.031 | 0.111 | 0.053 | |
| 1023 | 0.037 | 0.049 | 0.067 | |
| 313 K | | | | |
| 373 | 0.087 | 0.129 | 0.153 | |
| 573 | 0.150 | 0.175 | 0.120 | |
| 723 | 0.059 | 0.240 | 0.153 | |
| 1023 | 0.063 | 0.170 | 0.175 | |

i = Exchange current density : DME = Dimethoxy ethane

PC = Propylene Carbonate

DME = Dimethoxy ethane

PC = Propylene Carbonate

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improves diffusion. The MnO_2 heated to 575 K has the overall best performance. This is similar to the earlier work also. The presence of gamma-beta MnO_2 is responsible for this. The higher charge transfer resistance values indicate that the lithium has a surface film.

 ${\rm MnO}_2$ heated to 573 K and an electrolyte composition of PC:DME, 3:1 containing 1 molar concentration of lithium perchlorate seems to be the best for lithium button cells.

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(Received, 22 Setember 1992 Resived form 17 May 1993) PRELIMINARY STUDIES ON THE BEHAVIOUR OF MANGANESE DIOXIDE

IN PROPYLENE CARBONATE BY CYCLIC VOLTAMMETRY - I

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SUMMARY

Heat treated electrolytic manganese dioxide is used as the cathode in lithium manganese dioxide primary batteries. Heat treatment at $400^{\circ}\mathrm{C}$, removes the occluded water in the MnO_2 . Also, partial crystal change from pure gama to a mixture of gama- Beta occurs during this heat treatment. In this paper the reduction mechanism of heat treated MnO_2 in 0.5 M $\mathrm{LiClO}_4/\mathrm{PC}$ - 2 M $\mathrm{LiClO}_4/\mathrm{PC}$ have been studied by cyclic voltammetry. The mechanism of MnO_2 reduction varies with the concentration of electrolyte.

INTRODUCTION

Manganese dioxide has been used as a cathode for fabricating lithium/manganese dioxide cells in non-aqueous media [1,2,3]. One of the solvents used for this purpose is propylene carbonate (PC). MnO_2 used for the Li/MnO_2 cells