

## Inhibition of Corrosion of Aluminium and its Alloys by Extracts of Green Inhibitors

M. Sangeetha,<sup>a,\*</sup> S. Rajendran,<sup>a,b</sup> J. Sathiyabama<sup>a</sup> and A. Krishnaveni<sup>c</sup>

<sup>a</sup> PG and Research Department of Chemistry, GTN Arts College, Dindigul ó 624005,  
Tamil Nadu, India

<sup>b</sup> Corrosion Research Centre, Department of Chemistry, RVS School of Engineering and  
Technology, Dindigul ó 624005, India

<sup>c</sup> Department of chemistry, Yadava College, Madurai, India

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### Abstract

Aluminium is the most widely used non ferrous metal. It is very needful to prevent this metal from corrosion. Corrosion inhibitors are one of the widely used methods to control corrosion. The purpose of this paper is to make people aware of organic corrosion inhibitors. Organic inhibitors are mainly present in natural products. It has been found that plant extracts and natural products show inhibition efficiency up to 98%. They are also non ótoxic, eco- friendly, very cheaper. In the present work, natural products are used at various conditions and their inhibition efficiency is calculated by different methods; they obey various adsorption isotherms; the protective films formed by the inhibitors are analyzed by techniques such as electrochemical methods, FTIR, HPLC-RP, SEM, EDS.

**Keywords:** aluminium, corrosion inhibition, plant extracts, green inhibitors.

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### Introduction

Aluminium or aluminium is a silvery white member of the boron group of chemical elements. It has the symbol Al, and its atomic number is 13. It is not soluble in water under normal circumstances. Aluminium is the third most abundant element (after oxygen and silicon) and the most abundant metal in the Earth's crust. It makes up about 8% by weight of the Earth's solid surface. Aluminium metal is too reactive chemically to occur natively. Instead, it is found combined in over 270 different minerals [1].

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\* Corresponding author. E-mail address: malathypush@yahoo.com

The chief ore of aluminium is bauxite. The metal was first produced in 1825 (in an impure form) by Danish physicist and chemist Hans Christian Ørsted. Friedrich Wöhler conducted a similar experiment in 1827 by mixing anhydrous aluminium chloride with potassium and yielded aluminium [2].

Wöhler is generally credited with isolating aluminium (Latin *alumen*, alum), but also Ørsted can be listed as its discoverer [3]. Further, Pierre Berthier discovered aluminium in bauxite ore and successfully extracted it [4]. Charles Martin Hall of Ohio in the U.S. and Paul Héroult of France independently developed the Hall-Héroult electrolytic process that made extracting aluminium from minerals cheaper, being now the principal method used worldwide. Aluminium is a good thermal and electrical conductor, having 59% of the conductivity of copper, both thermal and electrical. Aluminium is capable of being a superconductor, with a superconducting critical temperature of 1.2 K and a critical magnetic field of about 100 Gauss (10 milliteslas) [5].

Aluminium is the most widely used non-ferrous metal [6]. Global production of aluminium in 2005 was 31.9 million tonnes. It exceeded that of any other metal except iron (837.5 million tonnes) [7]. Forecast for 2012 is 42645 million tons, driven by rising Chinese output [8]. The common aluminium foils and beverage cans are alloys of 92% to 99% aluminium [9].

Aluminium is 100% recyclable without any loss of its natural qualities. In Europe aluminium experiences high rates of recycling, ranging from 42% of beverage cans, 85% of construction materials and 95% of transport vehicles [10]. Corrosion resistance can be excellent due to a thin surface layer of aluminium oxide that forms when the metal is exposed to air, effectively preventing further oxidation. The strongest aluminium alloys are less corrosion resistant due to galvanic reactions with alloyed copper [11]. This corrosion resistance is also often greatly reduced when many aqueous salts are present, particularly in the presence of dissimilar metals.

### **Natural corrosion inhibitors**

Noor has used an aqueous extract of *Hibiscus sabdariffa* leaves for inhibiting the corrosion of aluminum in alkaline solutions [12]. Chemical and electrochemical measurements were applied to evaluate the potential of aqueous extract of *Hibiscus sabdariffa* leaves (AEHSL) for inhibiting the corrosion of Al in 0.5 M NaOH. It was found that the inhibition efficiency increases with the increase of AEHSL concentration. Electrochemical measurements revealed that AEHSL acts as a mixed-type inhibitor with an inhibition category that belongs to geometric blocking. Adsorption of inhibitor species was found to follow Langmuir and Dubinin-Radushkevich isotherm models and the ability of AEHSL species to be adsorbed physically on the Al surface was illustrated by Dubinin-Radushkevich isotherm parameters. The data obtained from chemical and electrochemical measurements are in reasonably good agreement. Physical adsorption mechanism of AEHSL species on Al surface in 0.5 M NaOH becomes clear cut, by following the trend of inhibitor adsorption with solution temperature. Good correlation between AEHSL water-soluble constituents and the suggested physical

adsorption mechanism was obtained. Moreover, at a certain concentration of AEHSL ( $1.00 \text{ g L}^{-1}$ ), the Al surface coverage increases with the increase of NaOH concentration up to 0.5 M after which limited decrease was obtained with further increase in NaOH concentration.

Corrosion behaviour of aluminium in the presence of an aqueous extract of hibiscus rosa-sinensis has been evaluated by Rajendran et al. [13]. The inhibition efficiency (IE) of an aqueous extract of Hibiscus rosa-sinensis (white) in controlling corrosion of aluminium at pH 12 has been evaluated by weight loss method in the absence and presence of  $\text{Zn}^{2+}$ . The formulation consisting of 8 mL flower extract (FE) and 50 ppm of  $\text{Zn}^{2+}$  had 98% inhibition efficiency. Polarization study revealed that this formulation functioned as a cathodic inhibitor. AC impedance spectra revealed the presence of a protective film formed on the metal surface. FTIR spectra revealed that the protective film consisted of a complex formed between the active principle of the flower extract and  $\text{Al}^{3+}$ .

The corrosion inhibition of non toxic plant extract of *Hibiscus Teterifa* on the corrosion of chill cast Al-Zn-Mg alloy in 0.5 Molar solution of NaOH was studied using weight loss method [14]. The alloy of composition 4.5% Zn, 2% Mg and balance Al was chill cast at the Foundry Shop of the National Metallurgical Development Centre, Jos, Nigeria. After casting, the alloy was cut and machined to corrosion coupons and immersed into 0.5 M solution of NaOH containing varying concentrations of the inhibitor (5-20% v/v) at temperatures of 30, 50 and 70 °C, respectively. It was found that the adsorption of Hibiscus Teterifa could prevent this alloy from weight loss and the adsorption accorded with the Langmuir adsorption isotherm. Thermodynamic parameters such as adsorption heat and adsorption free energy were obtained from experimental data. The kinetic data activation energy at different concentrations of the inhibitor was calculated. The most suitable range of inhibitor concentration was discussed. The inhibitive action was satisfactorily explained by using both thermodynamic and kinetic models. The mechanism of inhibition is that of physical adsorption and the adsorbed molecules of the inhibitor lies on the surface of the alloy blocking the active corrosion sites on the alloy hence, lowering the corrosion rate.

An interesting and efficient green corrosion inhibitor for aluminium from extracts of *Chromolaena odorata L.* in acidic solution has been used by Obot and Obi-Egbedi [15]. The leaf extracts of *Chromolaena odorata L.* (LECO) has been studied as a possible source of green inhibitor for corrosion of aluminium in 2 M HCl using gasometric and thermometric techniques at 30 and 60 °C. Results obtained showed that the LECO functioned as an excellent corrosion inhibitor for aluminium in the acidic environment. Inhibition efficiency increased with extract concentration but decreased with temperature. The adsorption of LECO on Al surface is in accord with Langmuir adsorption isotherm. Both kinetic and thermodynamic parameters governing the adsorption process were calculated and

discussed. From the experimental results obtained, it can be concluded that LECO, which are biodegradable, environmentally benign, and are obtained from a renewable resource with minimal health and safety concerns have the potential to be a cost effective alternative to synthetic corrosion inhibitors. This study provides new information on the inhibiting characteristics of LECO extract under specified conditions. The environmentally friendly inhibitor could find possible applications in metal surface anodizing and surface coating in industries.

The inhibition of corrosion of aluminum in hydrochloric acid solutions by the ethanolic extract of the leaves of *Ananas sativum* was studied using weight loss and hydrogen evolution methods [16]. It was found that the plant extract retarded the acid induced corrosion of aluminum. Inhibition efficiency increased with increasing concentration of the extract and temperature. Adsorption studies revealed that Langmuir adsorption isotherm is the best adsorption model applicable to the adsorption of *A. sativum* on aluminum surface. Activation parameters such as activation energies ( $E_a$ ), activation enthalpy, and activation entropy were evaluated from the effect of temperature on the corrosion and inhibition processes.

Synergistic and antagonistic effects of anions and *ipomoea invulcrata* as green corrosion inhibitor for aluminium dissolution in acidic medium have been investigated by Obot et al. [17]. The extract of *Ipomoea invulcrata* (IP) has been studied as a possible source of green inhibitor for corrosion of aluminium in 1 M HCl at 30-60 °C using the conventional weight loss technique. The studies reveal that at constant acid concentration, the plant extract acts as an effective inhibitor for aluminium corrosion in acidic medium. Inhibition efficiency increases with concentration but decreases with increase in temperature and immersion time. The enhancement of inhibition efficiency of IP with the addition of KI and KSCN has also been studied. The apparent activation energy and the thermodynamic parameters governing the corrosion process have also been calculated. The adsorption of IP was in accord with the Langmuir adsorption isotherm at all the temperatures studied. The mechanism of physical adsorption is proposed for the inhibitory action of IP and is satisfactorily explained by both kinetic and thermodynamic parameters.

Anticorrosion behaviour of *zenthoxylum alatum* extract in acidic media has been investigated by Chauhan [18]. The commercial non-ionic surfactant plant used as a medicine, namely *Zenthoxylum alatum* was tested as inhibitor for the corrosion of copper and aluminium in 0.1 M solution of HCl. Weight loss measurement and potentiometry polarization technique were used in this study. It was found that this compound acts as a good inhibitor for the acid corrosion of copper and aluminium; the inhibition efficiencies obtained by the two techniques were almost the same, and increased with increasing the concentration of the inhibitors. The polarization technique shows that the compound acts as an inhibitor. The inhibition action of the surfactant is interpreted in view of the adsorption on the metal surface making a barrier to mass and charge transfer. It

was found that the adsorption of the compound follows Langmuir adsorption isotherm. The values of free energy of adsorption for them were calculated. It was found that the adsorption process is spontaneous and increases, for the different surfactant, in the same direction as the inhibition efficiency.

The synergistic action caused by iodide ions on the corrosion inhibition of aluminium (Al) in 0.5 M HCl in the presence of *Azadirachia Indica* (AZI) plant extract has been investigated using potentiodynamic polarization and impedance techniques [19]. It is found that AZI extract inhibits the corrosion of aluminium in 0.5 M HCl. The inhibition efficiency increases with the increase in AZI extract concentration, until 24% v/v of AZI extract, then Inh.% is decreased with further increase in AZI extract concentration. The adsorption of this extract in the studied concentration is found to obey Freundlich adsorption isotherm. The addition of iodide ions enhances the inhibition efficiency to a considerable extent. The increase in inhibition efficiency (IE) % values in presence of fixed concentration of iodide ions indicates that AZI extract forms an insoluble complex at lower AZI extract concentrations by undergoing a joint adsorption. But at higher concentrations of AZI extract, competitive adsorption is found between iodide ions and the formed complex leading to less (IE) %. The (IE) % further decreased in the presence of iodide ions with AZI extract than in presence of AZI extract alone at all studied iodide concentrations. The synergism parameter  $S$  is defined and calculated from surface coverage values. Synergism parameters have been calculated by other researchers also to investigate the synergistic effect [20-24].

Inhibition of aluminium corrosion in 2 M sodium hydroxide solution in the presence and absence of 0.5 M NaCl using damsisia (*Ambrosia maritime, L.*) extract has been studied employing different chemical and electrochemical techniques [25]. Chemical gasometry technique showed that addition of chloride ions or damsisia extract to sodium hydroxide solution decreases the volume of the hydrogen gas evolved. Potentiodynamic results manifested that chloride ion retard the anodic dissolution of aluminium, below the pitting potential, in sodium hydroxide solution. Damsisia extract, in presence or absence of chloride ion, influenced both the anodic dissolution of aluminium and the generated hydrogen gas at the cathode indicating that the extract behaved as a mixed-type inhibitor. The decrease in the observed limiting current with increasing damsisia extract concentration indicated that the anodic process is controlled by diffusion. Nyquist plots present two capacitive semicircles at higher and lower frequencies separated by an inductive loop at intermediate frequencies. The inductive loops were clarified by the occurrence of adsorbed intermediates on the surface. A proposed equivalent circuit was used to analyze the impedance spectra for aluminium in alkaline solutions. The results showed that the damsisia extract could serve as an effective inhibitor for the corrosion of aluminium in alkaline solutions. The impedance measurements verified the remarkable stability of the extracts during storage up to 35 days. Damsisia extract was found more effective in presence of chloride ions than in its absence. Inhibition was found to increase

with increasing the concentration of the extract but decreases with increasing temperature. The associated activation parameters have been determined and discussed.

Adsorption and corrosive inhibitive properties of *Vigna unguiculata* in alkaline and acidic media have been reported by Umoren et al. [26]. The main objective of the work was to investigate the adsorption behaviour and inhibitive effect of *Vigna unguiculata* (VU) extract (agricultural waste material) for aluminium corrosion in 0.5 M NaOH and H<sub>2</sub>SO<sub>4</sub>. The inhibitive effect of the plant extract was assessed using weight loss method at 30 and 60 °C. The trend of inhibition efficiency with temperature was used to propose the mechanism of inhibition and type of adsorption. VU extract effectively inhibited aluminium corrosion in both alkaline and acidic media. Inhibition efficiency (I %) of the extract increased with increase in concentration of the extract and temperature. Inhibitor adsorption characteristics were approximated by Freundlich and Temkin adsorption isotherms at all the concentrations and temperatures studied. The phenomenon of chemical adsorption is proposed from the activation parameters obtained. Research limitations/implications - The mechanistic aspect of the corrosion inhibition can be better understood using electrochemical studies such as polarization and AC impedance spectra. The findings may be useful in metal surface anodizing and metal coating.

The inhibition efficiency of an aqueous extract of garlic in controlling corrosion of aluminium immersed in sodium hydroxide solution at pH 11 and 12, in the absence and presence of Zn<sup>2+</sup>, was evaluated by the weight loss method [27]. At pH 11, the extract accelerated corrosion of aluminium in the absence and presence of Zn<sup>2+</sup>. The influences of N-cetyl-N,N,N-trimethylammonium bromide (CATB) (a biocide and a cationic surfactant) and immersion period on the inhibition efficiency were investigated. The influence of sodium sulphite, an oxygen scavenger, on the inhibition efficiency of the inhibitor system revealed that the transport of the inhibitor towards the metal surface plays a greater role than the removal of oxygen from the aqueous solution in determining the inhibition efficiency of the system. The protective film was analysed with the use of Fourier transform infrared spectra. Corrosion inhibition of aluminum in hydrochloric acid solutions by peepal (*Ficus Religeosa*) extracts has been evaluated by Chowdhary et al. [28]. Mass loss and thermometric methods have been used to study the inhibition of aluminum corrosion in HCl solutions by extracts of different parts of Peepal (*Ficus Religeosa*). Values of inhibition efficiency obtained by the two methods are in good agreement and are dependent upon the concentrations of the inhibitor and the acid.

The corrosion inhibition of aluminium in HCl in the presence of *Carica papaya* (CP) and *Azadirachta indica* (AI) at 30-40 °C was studied using the weight loss, thermometric and hydrogen evolution techniques [29]. The inhibition efficiency (%I) increased with increase in concentration of the extracts and with increase in temperature. CP is a better inhibitor at 30 °C, whereas AI is better at 40 °C. CP

and AI were found to obey Freundlich, Temkin and Flory -Huggins adsorption isotherms at all concentrations studied at 40 °C. Phenomenon of chemical adsorption is proposed from the obtained  $E_a$ ,  $G_{ads}$  and  $Q_{ads}$  values calculated.

Inhibition of aluminum corrosion using *Opuntia* extract has been investigated by EL-Etre [30]. The inhibitive action of the mucilage extracted from the modified stems of prickly pears, toward acid corrosion of aluminum, is tested using weight loss, thermometry, hydrogen evolution and polarization techniques. It was found that the extract acts as a good corrosion inhibitor for aluminum corrosion in 2.0 M HCl solution. The inhibition action of the extract was discussed in view of Langmuir adsorption isotherm. It was found that the adsorption of the extract on aluminum surface is a spontaneous process. The inhibition efficiency (IE) increases as the extract concentration is increased. The effect of temperature on the IE was studied. It was found that the presence of extract increases the activation energy of the corrosion reaction. Moreover, the thermodynamic parameters of the adsorption process were calculated. It was found also that the *Opuntia* extract provides a good protection to aluminum against pitting corrosion in chloride ion containing solutions.

Corrosion control by water-soluble extracts from leaves of economic plants has been studied by Rehan [31]. Water extracts from leaves of date palm, phoenix dactylifera, henna, Lawsonia inermis, and corn, *Zea mays*, were tested as corrosion inhibitors for steel, aluminum, copper and brass in acid chloride and sodium hydroxide solutions using weight loss, solution analysis and potential measurements. The inhibition action was found to critically depend on metal type and solution composition. Only, date palm and henna extracts were found highly effective in reducing corrosion rate of steel in acid chloride solutions and aluminum in sodium hydroxide solutions. The inhibition efficiency increased with increasing the concentration of the extract. The inhibition was interpreted in terms of chemisorption of some active ingredients in the leaves according to Temkin isotherm.

Inhibition of corrosion of the Al-2.5Mg alloy by means of the third acidic phenolic subfraction of aqueous extract of *Rosemary*. Radosevic et al. have examined the possibility of inhibition of corrosion of the Al-2.5Mg alloy in deaerated  $w = 3\%$  NaCl solution at 25 °C, by the means of the third acidic phenolic subfraction of the aqueous extract of *Rosemary* leaves [32]. The polyphenolic constituents were extracted from the plant material with water (maceration 6 h, room temperature). The raw extract was purified by means of diethyl ether. Fractionation into acidic and neutral phenolic compounds was carried out on Sep Pak C18 cartridges (Waters Associates, Milford, MA, USA). The ferulic acid was identified by its retention time, using the external standard method. The measurements were performed in the electrochemical glass cell of the usual type with a platinum counter electrode and a saturated calomel electrode in contact with working electrode via Luggin capillary. The additives were added in varying concentrations (from  $1 \times 10^{-6}$  to  $1 \times 10^{-3}$  mol dm<sup>-3</sup>) to the

basic solution. Potentiodynamic polarization curves were produced using a potentiostat (PAR M273) with scanning rate of  $2 \text{ mV s}^{-1}$ . Anodic and cathodic branches of the polarization curves were recorded and joined into a Tafel diagram. The least squares method was used to extrapolate Tafel straight lines and to determine the electrochemical parameters. High-pressure liquid chromatography in the reverse phase (HPLC-RP) has been used to examine the composition of the third subfraction and it has confirmed that it consists of ferulic acid. Experiments on the commercial ferulic acid were also made. The potentiodynamic polarization measurements suggest that ferulic acid is responsible for the inhibition action of the third acidic phenolic subfraction of the aqueous extract of rosemary. From the polarization curves may be deduced that the third acidic phenolic subfraction acts as a cathodic type corrosion inhibitor. The results have indicated that the inhibitor adsorbs on the alloy surface according to Freundlich adsorption isotherm, and the values obtained for the standard free energy of adsorption indicate physical adsorption.

Economic losses due to corrosion are direct, as well as indirect and affect the economy of all the countries. Corrosion inhibitors are one of the widely used methods to control corrosion. Particular advantage of the corrosion inhibitor is that it can often be implemented or changed in the situation without disturbing the process. Due to toxic nature and high cost of some inhibitors currently in use it is nearly to develop environmentally acceptable and less expensive inhibitors. Natural products can be considered as a good source for this purpose. An evaluation of effective performance of seed extract of *abrusprecatorius* on corrosion inhibition of aluminium in sodium hydroxide at ambient temperature has been made by Rajalakshmi et al. [33]. Conventional weight loss and polarization measurement techniques were used for evaluation. Surface coverage values were tested graphically for suitable adsorption isotherms.

Obot and Obi- Egbedi have reported the inhibitive action of the root of ginseng on aluminium corrosion in HCl solution using weight loss method at 30-60 °C [34]. Results obtained showed that ginseng root functioned as an effective and excellent inhibitor in the acid medium. Corrosion rate increased both in the absence and presence of the inhibitor with increase in temperature. Corrosion rate was also found to decrease in the presence of the inhibitor compared to the free acid solution. Inhibition efficiency increases with increase in concentration of the inhibitor but decreases with increase in temperature, reaching a maximum of 93.1% at 30 °C at 50 % v/v concentration of ginseng. Addition of iodide ions to the root extracts of ginseng enhances the inhibition efficiency considerably and the effect is more pronounced at higher temperatures. The adsorption of extract components onto the aluminium surface was found to be a spontaneous process and to follow the Freundlich adsorption isotherm. The free energies, enthalpy and entropy for the adsorption process as well as the energy of activation, enthalpy of activation and entropy of activation for the dissolution process were determined and discussed. A mechanism of physical adsorption of the root components on the surface of the metal is proposed for the inhibition behavior.



SEM-EDS Characterization of Natural Products on Corrosion Inhibition of Al Mg Si Alloy has been studied by R. Rosliza and S. Izman [35]. The corrosion resistance of aluminum and its alloys is the subject of tremendous technological importance due to their increased industrial applications. The corrosion protections and the mechanism of corrosion inhibitions of natural products for an Al Mg Si alloy in seawater were investigated at room temperature. The surface morphology was studied by means of macro scale electrochemical techniques and localized microscopic methods, i.e., Scanning Electron Microscope (SEM) with associated elemental analysis by Energy Dispersive Spectrometer (EDS). SEM examinations provided morphological characterization of the surface of Al Mg Si alloy sample before and after immersion in seawater; meanwhile surface analytical techniques by the EDS allowed us to investigate detail the chemical composition of aluminum oxide layers. The experiments were performed with Al Mg Si alloy, immersed in a 5 L beaker containing seawater with and without the natural products for 60 days at room temperature. The SEM results indicate that the natural products (natural honey, vanillin, and tapioca starch) absolutely inhibited the corrosion products on the specimen surfaces. They also protected the passive film from dissolution in seawater. The EDS spectra have determined carbonaceous, carbonyl, methoxy and hydroxyl groups as functional groups of natural products in the inhibition mechanism.

The use of natural products as corrosion inhibitors in preventing corrosion of aluminium, is summarized in Table 1.

**Table 1.** Inhibition of corrosion of aluminium by natural products.

No	Metal	Medium	Inhibitor	Additive	Method	Findings	Ref
1	Al	0.5 M NaOH	Hibiscus sabdariffa leaves (AEHSL)		Electrochemical measurements	mixed-type inhibitor Langmuir and Dubinin-Radushkevich isotherm	12
2	Al at pH 12		Hibiscus rosa-sinensis (white)	Zn <sup>2+</sup>	weight loss method, AC impedance and FTIR methods	cathodic inhibitor	13
3	chill cast Al-Zn-Mg alloy	0.5 M NaOH	Hibiscus Teterifa		weight loss Langmuir adsorption isotherm. And Thermodynamic studies, temperatures of 30, 50 and 70°C respectively	the adsorbed molecules of the inhibitor lie on the surface of the alloy blocking the active corrosion sites on the alloy hence, lowering the corrosion rate.	14
4	Al	2 M HCl	Chromolaena odorata L. (LECO)		gasometric and thermometric techniques. Temp 30-60 °C	Langmuir adsorption isotherm, applications on metal surface anodizing and surface coating in industries.	15
5	Al	HCl	ethanolic extract of the leaves of Ananas sativum		weight loss and hydrogen evolution methods	Langmuir adsorption isotherm, activation energies (E <sub>a</sub> ), activation enthalpy (ΔH), and activation entropy (ΔS)	16
6	Al	1 M HCl	Ipomoea involvcrata (IP)		weight loss technique, kinetic and thermodynamic techniques. Temp 30-60 °C, KI and KSCN	Langmuir adsorption isotherm	17

7	copper and Al	0.1 M HCl	Zenthoxylum alatatum		Weight loss measurement and potentiometry polarization technique	Langmuir adsorption isotherm	18
8	Al	0.5 M HCl	Azadirachia Indica (AZI) plant	iodide ions	potentiodynamic polarization and impedance techniques	Freundlich adsorption isotherm	19
9	Al	0.5 M NaCl <sub>2</sub> M sodium hydroxide	damsissa (Ambrosia maritime, L.)		electrochemical techniques. Chemical gasometry technique	mixed-type inhibitor	25
10	Al	0.5 M NaOH and H <sub>2</sub> SO <sub>4</sub>	Vigna unguiculata (VU) extract (agricultural waste material)		weight loss method electrochemical studies. Temp 30 and 60 °C	Freundlich and Temkin adsorption isotherms, anodic inhibitor	26
11	Al (pH 11 and 12)	NaOH	aqueous extract of garlic	Zn <sup>2+</sup> (CTAB) sodium sulphite	weight loss method, FTIR.	The protective film was analysed	27
12	Al	HCl	Peepal (Ficus Religeosa).		Mass loss and thermometric methods	IE dependent upon the concentrations of the inhibitor and the acid.	28
13	Al	HCl	Carica papaya (CP) and Azadirachta indica (AI)		weight loss, thermometric and hydrogen evolution techniques. Temp 30-40 °C	Freundlich, Temkin and Flory -Huggins adsorption isotherms , E <sub>a</sub> , G <sub>ads</sub> and Q <sub>ads</sub> values calculated	29
14	Al	2.0 M HCl	the mucilage extracted from the modified stems of prickly pears,(opuntia)		weight loss, thermometry, hydrogen evolution and polarization techniques	Langmuir adsorption isotherm, thermodynamic parameters were calculated	30
15	aluminum, copper and brass	acid chloride and sodium hydroxide	leaves of date palm, phoenix dactylifera, henna, Lawsonia inermis, and corn		weight loss, solution analysis and potential measurements	Temkin isotherm, date palm and henna extracts were found highly effective in reducing corrosion rate of steel in acid chloride solutions and aluminum in sodium hydroxide solutions	31
16	Al-2.5Mg alloy	3 % NaCl	the third acidic phenolic subfraction of Rosemary leaves extract		Potentiodynamic polarization curves. High-pressure liquid chromatography in the reverse phase (HPLC-RP). Temp 25 °C	ferulic acid is responsible for the inhibition action of the third acidic phenolic subfraction of the aqueous extract of rosemary, cathodic type corrosion inhibitor, Freundlich adsorption isotherm	32
17	Al	NaOH	abrusprecatorius	ambient temp	weight loss and polarization techniques	suitable adsorption isotherms were tested graphically	33
18	Al	1 M HCl	root of ginseng		weight loss techniques. Temp 30-60 °C.	IE 93.1% at 30 °C at 50 % v/v concentration of ginseng. Freundlich adsorption isotherm, thermodynamic parameters calculated	34
19	Al Mg Si alloy		natural products	room temp	Scanning electron microscope (SEM) with (EDS)	SEM examinations provided morphological characterization of the surface of Al Mg Si alloy	35

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